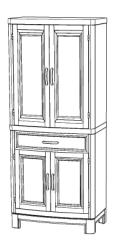
88 5549 652 Pantry

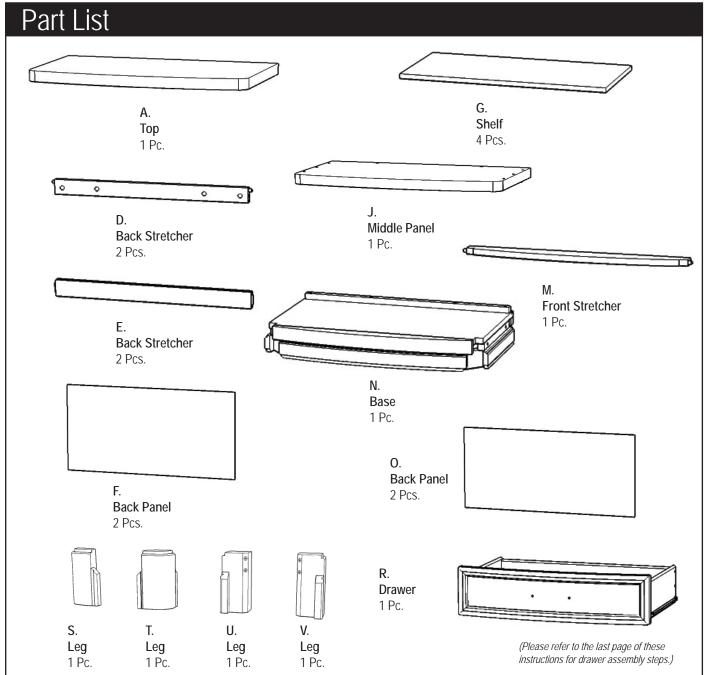
IMPORTANT NOTE

Carefully remove all the parts from the carton and put them individually on a soft cloth to prevent scratches or other damage occurring to the parts.

We have taken great care in the design of this product and request that you carefully and strictly follow our assembly instructions to ensure a completed product as it was designed.







Tools required for assembly : Phillips screwdriver

Tools recommended for assembly: Level

For assembly also need the parts and hardware from carton 88 5549 651

Assembly Instructions 2/6

IMPORTANT

- * Please keep Hex Wrench in a safe place as you may need to tighten up the Head Cap Bolts in the future.
- * Do not tighten up all the Head Cap Bolts until each part is properly assembled.
- * Use a soft cloth between these parts and the floor.
- * After assembly item must be level to work properly. Use the included adjustable levelers to level.

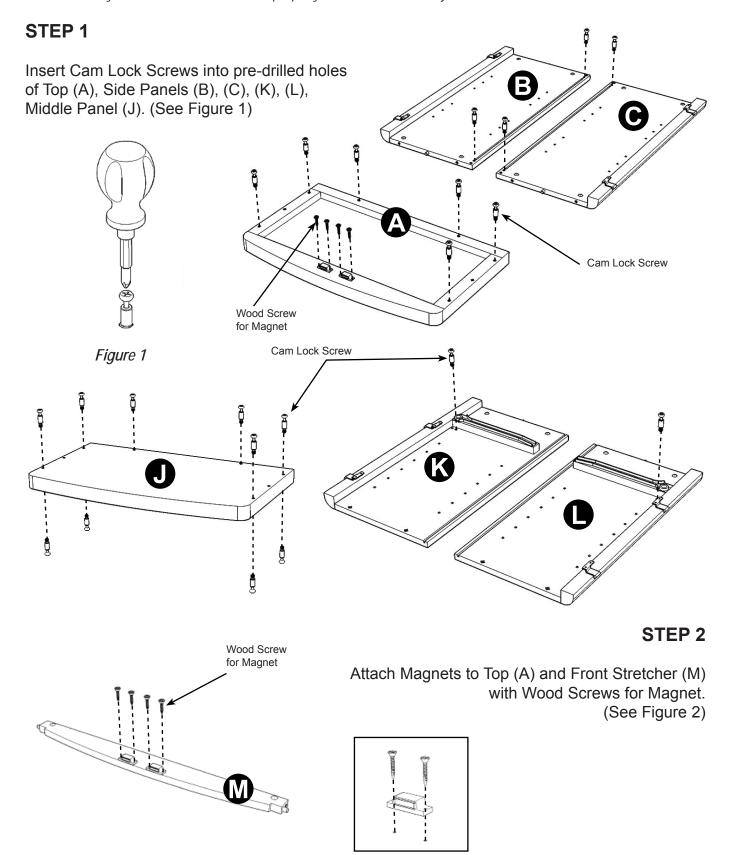
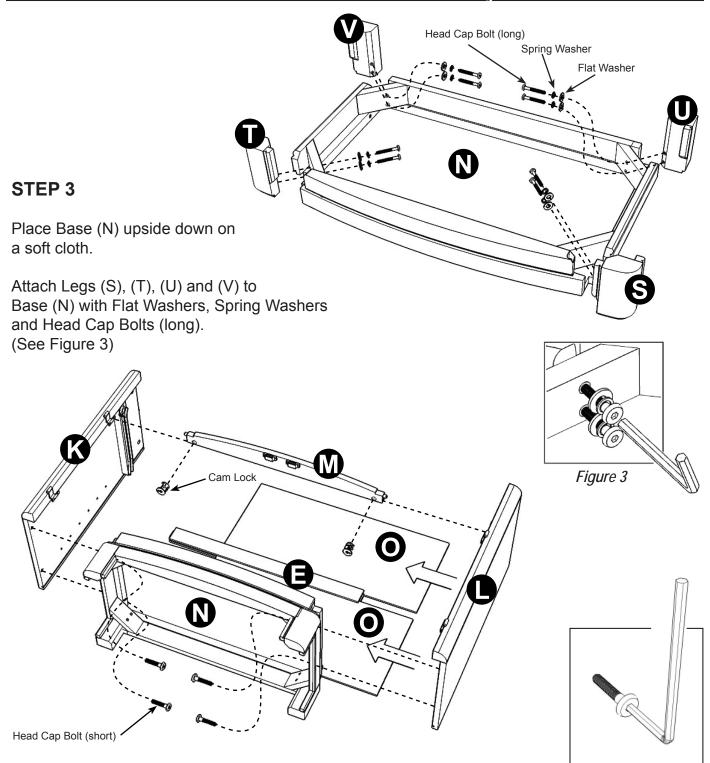


Figure 2

Assembly Instructions 3/6



STEP 4

Figure 4

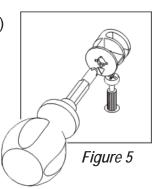
Attach Side Panel (K) to Base (N) with Head Cap Bolts (short). (See Figure 4)

Attach Back Stretcher (E) to unit.

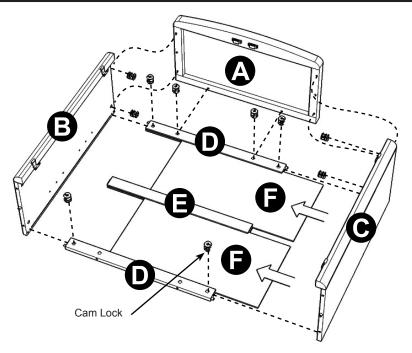
Slide Back Panels (O) into position.

Attach Front Stretcher (M) to unit with Cam Lock. (See Figure 5)

Attach Side Panel (L) to the unit with Cam Locks and Head Cap Bolts (short).



Assembly Instructions 4/6



STEP 5

Attach Back Stretchers (D) to Side Panel (B) with Cam Locks.

Attach Back Stretcher (E) to unit.

Slide Back Panels (F) into position.

Attach Side Panel (C) to unit with Cam Locks.

> Attach Top (A) to the unit with Cam Locks.

STEP 6

Turn the unit from Step 4 over to its' upright position.

Attach Middle Panel (J) to the unit from Step 4 with Cam Locks.

Attach unit from Step 5 to unit with Cam Locks.

Attach Pull Handles to Doors (H), (I), (P) and (Q) with Machine Screws. (See Figure 6)

Attach Doors (H), (I), (P) and (Q) to unit by sliding the door left hinges into the side panel left hinges. (See Figure 7)

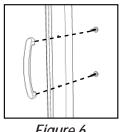


Figure 6

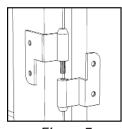
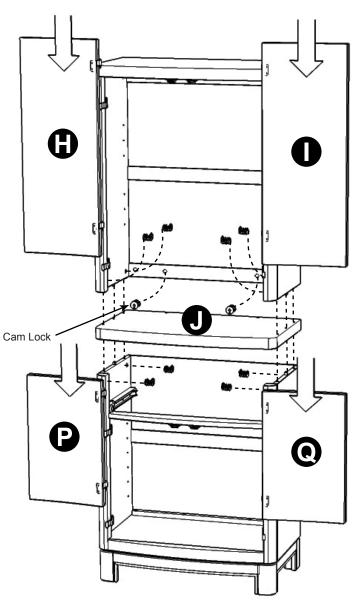


Figure 7



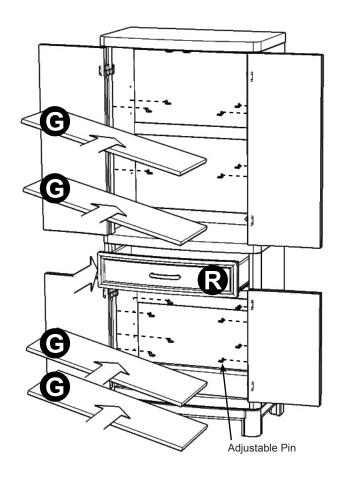
Assembly Instructions 5/6

STEP 7

Insert Adjustable Pins into the side panels at the desired level.

Place Shelves (G) into position.

Slide Drawer (R) into position.

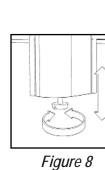


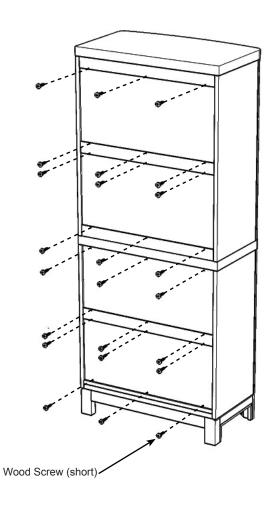
STEP 8

Level the unit by adjusting the adjustable levelers on the bottom of the legs. (See Figure 8)

Insert Wood Screws (short) into pre-drilled holes in the back panel.

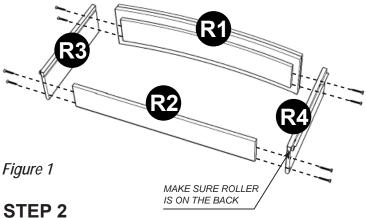
Note: Please make sure unit is level before tightening these screws.



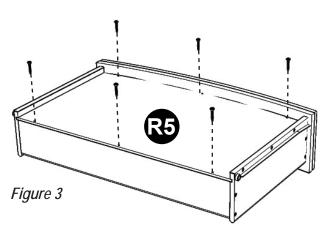


Assembly Instructions 6/6

Drawer (R)



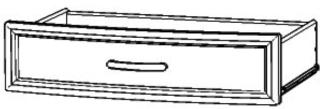
Slide R5 into grooves in R3 and R4. Be sure to push R5 all the way forward so it meets R1. (See Figure 2)



STEP 4

Attach Pull Handle with Machine Screws. (See Figure 4)

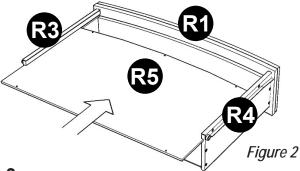
Tighten all screws used in drawer assembly.



STEP 1

Attach R1, R2 and R3 using a <u>Phillips</u> screwdriver and <u>long</u> Wood Screws (4X), tighten halfway.

Attach R1, R2 and R4 using <u>long</u> Wood Screws (4X), tighten halfway. (See Figure 1)



STEP 3

Insert short Wood Screws 6X) into the pre-drilled holes in R5, tighten screws. (See Figure 3)

